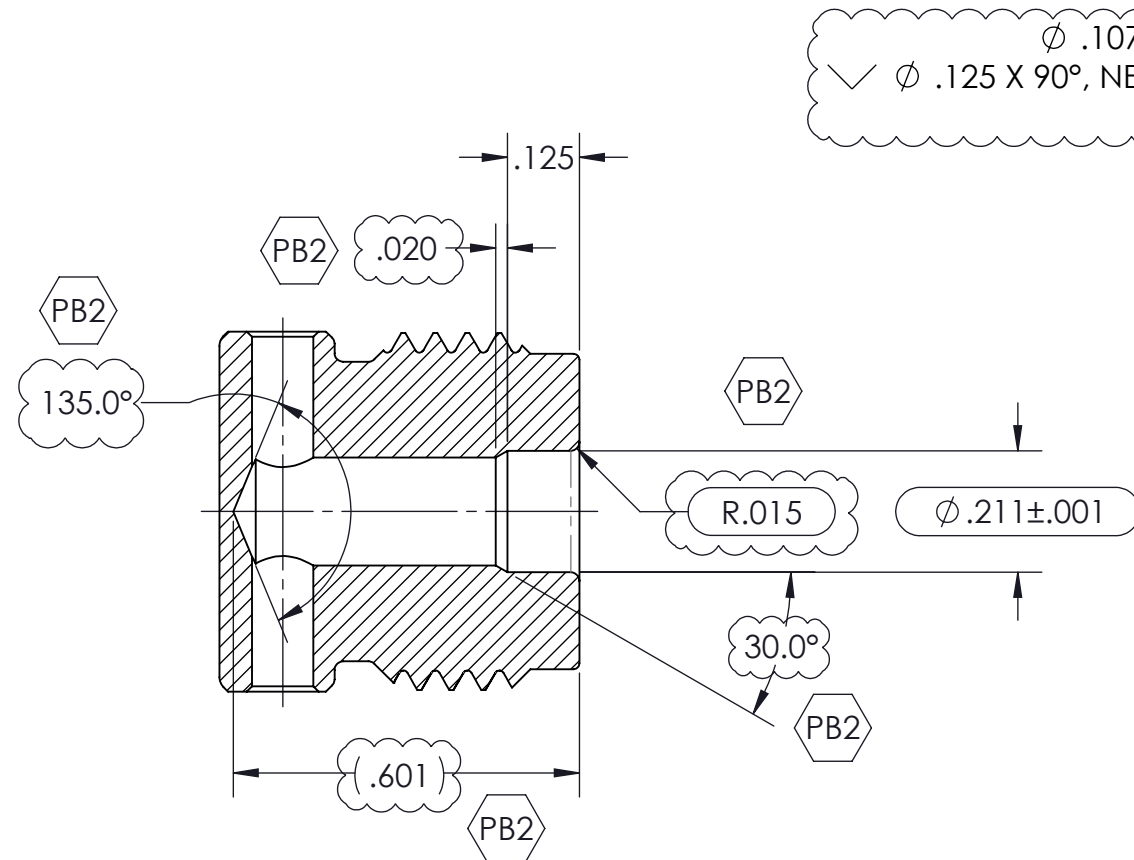
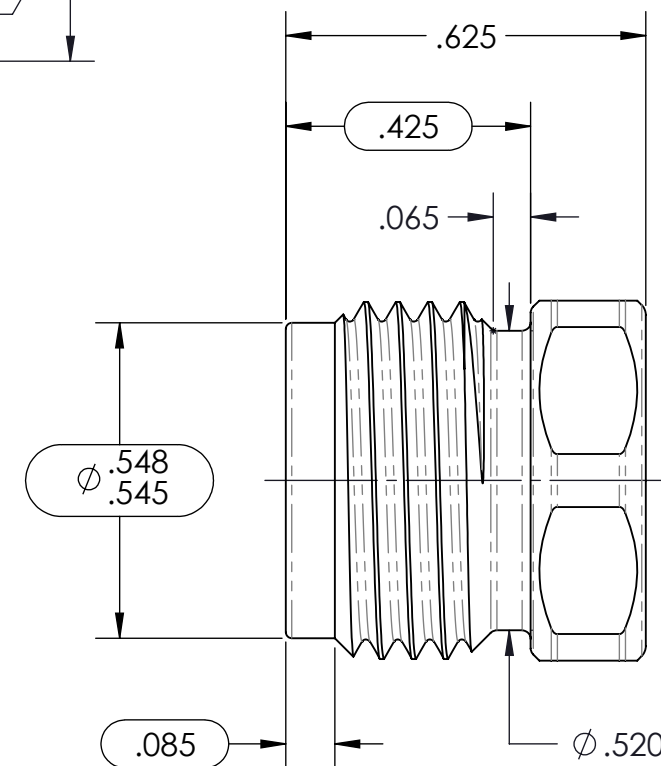
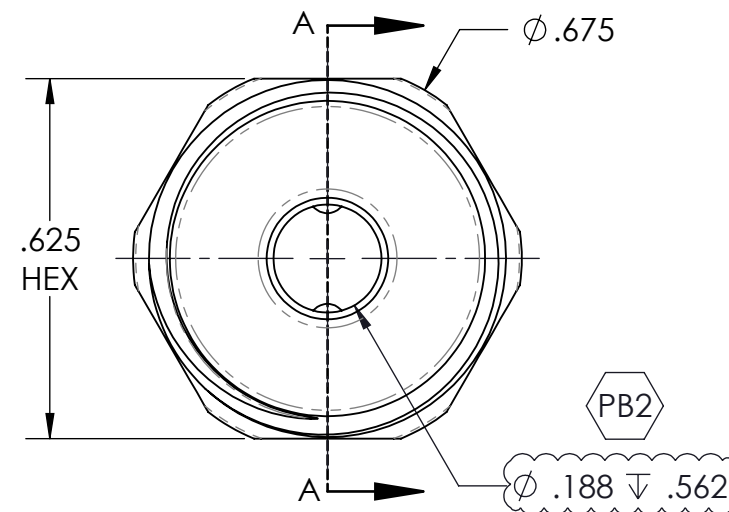


1. MATERIAL: 303 SS IAW AMS-5640 OR ASTM A582 PB2
2. DEBURR AND BREAK ALL SHARP EDGES
3. IDENTIFY IAW MPP-120
4. FINISH  $\sqrt{125}$  MAX UNLESS OTHERWISE SPECIFIED
5. FINISH: PASSIVATE IAW MPP-172 SECTION 6.1




650.6410



SECTION A-A



ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
B1-1	PB1	REVISED NOTE 5. REMOVED ELECTROPOLISH FINISH	06-24-2020	T. CROSS	MDI	NEXT ORDER	K. TAILOR
A3-1 A4-1  A6-1 B1-1 B2-1 B3-1 B4-1  B6-1 C2-1 C3-1 C5-1	PB2	ADDED ASTM A582 STANDARD ADDED R.025 DIMENSION DIMENSION R.015 COUNT WAS 4 PL IS 3 PL ADDED 45.0° TYP DIMENSION ADDED .040 TYP DIMENSION ADDED 135.0° DIMENSION ADDED .020 DIMENSION REMOVED "MUST BE FULL RADIUS" NOTE ADDED R.015 2 PL DIMENSION REMOVED COUNT FROM HOLE CALLOUT, ADDED TYP ADDED .515 TYP DIMENSION .601 DIMENSION IS REFERENCE ADDED 30.0° DIMENSION ADDED Ø.188 $\nabla$ .562 DIMENSION	09-01-2020	T. CROSS <i>T.C.</i>	MDI	NEXT ORDER	K. TAILOR

		1	650.6410	SAFETY DISC RETAINER (6k)		
		FIND NO.	PART NO.	DESCRIPTION	MAT'L	SPEC
QTY		PARTS LIST				
NEXT ASSY (\$)		ORIGINAL DATE (MO-DA-YR) 04-28-2014	 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300  APICAL INDUSTRIES, INC. dba DART AEROSPACE			
650.5300		DRAWN BY N.CAP. CHECKER P. BRAVO				
		DRAWING APPROVAL P. BRAVO 04-28-2014				
		CONTRACT No.				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SAFETY DISC RETAINER (6k)			
			SIZE	CAGE CODE	DWG. NO.	REV.
			B	07MZ6	650.6400	PB2
			SCALE NONE			SHEET 1 OF 1